



ARISTOTHANE HARDNER

TECHNICAL DATA SHEET

| PRODUCT NUMBER | DESCRIPTION |
|----------------|---------------------|
| M610-5006 | ARISTOTHANE HARDNER |

PRODUCT DESCRIPTION:

AristoThane Hardener

PHYSICAL PROPERTIES AND SPECIFICATIONS

| | |
|---------------------------|---|
| Technology | HARDENER |
| Color | Clear |
| Sheen | N/A |
| Viscosity | N/A |
| WPG | 7.114818907 lbs/gal |
| Solids by Volume | 19.059447716 ±1% |
| Solids by Weight | 23.894912090 ±1% |
| Flash Point | 53.600000000 °F |
| HMIS | H: 2, F: 3, R: 1, P: X |
| Coating VOC (g/l) | 647.822794366 g/l |
| Coating VOC (Lb/Gal) | 5.406362512 lbs/gal |
| Material VOC (g/l) | 645.977188178 g/l |
| Material VOC (Lb/Gal) | 5.390960127 lbs/gal |
| #VOC/#Solid | 3.171004309 lbs/lbs solid |
| VHAP Ratio (#VHAP/#Solid) | 0.000008133 |
| Spread Rate | 305.713541365 sq. ft./gal @ 1.0 mil DFT (no loss) |
| Catalyst/Ratio | N/A |
| Reducer | N/A |
| Retarder | N/A |
| AirDry | N/A |
| Oven Dry | N/A |
| Shelf-Life (Unopened) | 12 months |
| Pot-Life (Catalyzed) | 2 HOURS |
| Recoat Instruction | N/A |
| PH | N/A |

DIRECTIONS:

Use to mix with Mohawk AristoThane coatings. Mix 3 parts of Mohawk AristoThane coating to 1- part hardener. Mix thoroughly and stir while adding Hardener. Pot life of mixed material is approximately 2 hours. Note: See Mohawk AristoThane coatings directions for mixing directions.

The data on this sheet are calculated values (as formulated) and will not represent exact values for every product. For Safety and Other Precautions, read the SDS before using the product. SDS are available upon request. If Safety Data Sheet is required, contact: Mohawk Finishing Products, a Division of RPM Wood Finishes Group, Inc.; P.O. Box 22000 Hickory, NC 28603; Phone: 1-800-545-0047; Fax: 1-800-721-1545.

Drying times and viscosities reported are as tested under laboratory conditions (77°F (25°C)) with relative humidity of approximately 45%. Changes in temperature and humidity will affect product data.

It is the user's responsibility to verify product compliance with all applicable regulations or permits before proceeding with use. Always pretest any finishing products to verify suitability to the desired use before proceeding with any application. Manufacturer makes no warranties, express or implied, including (but not limited to) warranties of merchantability and fitness for particular purposes. Manufacturer will not be liable for any incidental, consequential or special damages or losses derived, directly or indirectly, from or as a consequence of purchaser's use of this product.

TDS. Mohawk Finishing Products, Division of RPM Wood Finishes Group, Inc. All rights reserved.