



ULTRA® FLO CLEAR GLOSS

TECHNICAL DATA SHEET

PRODUCT NUMBER

M102-0450

DESCRIPTION

ULTRA® FLO CLEAR GLOSS

PRODUCT DESCRIPTION:

This product is designed to match color and/or sheen on finished wood projects. Formulated with special resins and solvents to provide a finish film free of orange peel. Little or no overspray when used over spot repairs over an existing lacquer finish. Saves time, as the finish film will not require sanding or rubbing.

ADVANTAGES:

1. Easy to use.
2. Blush resistant.
3. Excellent blend-in properties.
4. Good cold check resistance.
5. Excellent print and mar resistance.

PHYSICAL PROPERTIES AND SPECIFICATIONS

Technology	nitrocellulose lacquer
Color	clear
Sheen	80+
Viscosity	N/A
WPG	6.382123002 lbs/gal
Solids by Volume	5.387826304 ±1%
Solids by Weight	8.632900479 ±1%
Flash Point	-76.000000000 °F
HMIS	H: 2, F: 4, R: 0, P: X
Coating VOC (g/l)	665.452482525 g/l
Coating VOC (Lb/Gal)	5.553489915 lbs/gal
Material VOC (g/l)	500.218046117 g/l
Material VOC (Lb/Gal)	4.174536796 lbs/gal
#VOC/#Solid	7.576809868 lbs/lbs solid
VHAP Ratio (#VHAP/#Solid)	0.843971683
Spread Rate	86.420733916 sq. ft./gal @ 1.0 mil DFT (no loss)
Catalyst/Ratio	N/A
Reducer	N/A
Retarder	N/A
AirDry	To touch: 7 minutes; To handle: 15 minutes; To package: overnight
Oven Dry	User specific
Shelf-Life (Unopened)	36 months
Pot-Life (Catalyzed)	N/A
Recoat Instruction	Scuff sand with 320 grit to smooth coat as needed
PH	N/A

DIRECTIONS:

SHAKE WELL for at least one minute after ball rattles. Can temperature should be between 65° and 90°F. Hold can 12 to 14 inches away from surface to be coated. Press spray button firmly. Several thin coats work better than one heavy coat. Clean spray button after use by turning can upside down and pressing spray button until no more product comes out. FINISHING: Stain if desired. Seal with Sanding Sealer. Dry ½ hour before sanding. Apply topcoat. Dry ½ hour. Sand if needed. Apply second topcoat. REPAIR: If repair is rough, seal and sand. Feather topcoat evenly.

The data on this sheet are calculated values (as formulated) and will not represent exact values for every product. For Safety and Other Precautions, read the SDS before using the product. SDS are available upon request. If Safety Data Sheet is required, contact: Mohawk Finishing Products, a Division of RPM Industrial Coatings Group, Inc.; 3194 B Hickory Blvd, Hudson, NC 28638; Phone: 1-800-545-0047; Fax: 1-800-721-1545.

Drying times and viscosities reported are as tested under laboratory conditions (77°F (25°C)) with relative humidity of approximately 45%. Changes in temperature and humidity will affect product data.

It is the user's responsibility to verify product compliance with all applicable regulations or permits before proceeding with use. Always pretest any finishing products to verify suitability to the desired use before proceeding with any application. Manufacturer makes no warranties, express or implied, including (but not limited to) warranties of merchantability and fitness for particular purposes. Manufacturer will not be liable for any incidental, consequential or special damages or losses derived, directly or indirectly, from or as a consequence of purchaser's use of this product.

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