

ULTRA® MARK SPICE

TECHNICAL DATA SHEET

PRODUCT NUMBER	DESCRIPTION	
M280-4029	ULTRA® MARK SPICE	

PRODUCT DESCRIPTION:

N/A

PHYSICAL PROPERTIES AND SPECIFICATIONS

Technology N/A Color N/A Sheen N/A Viscosity N/A WPG 7.078138095 lbs/gal Solids by Volume 9.565483824 ±1% Solids by Weight 14.184095297 ±1% Flash Point 55.400000000°F HMIS H: 2, F: 3, R: 0, P: X Coating VOC (g/l) 727.140979196 g/l Coating VOC (Lb/Gal) 6.068307205 lbs/gal Material VOC (g/l) 725.227390639 g/l Material VOC (Lb/Gal) 6.052337478 lbs/gal #VOC/#Solid 6.028405594 lbs/lbs solid VHAP Ratio (#VHAP/#Solid) 0.038447205 Spread Rate 153.430360537 sq. ft./gal @ 1.0 mil DFT (no loss) Catalyst/Ratio N/A Reducer N/A AirDry N/A AirDry N/A Shelf-Life (Unopened) 36 months Pot-Life (Catalyzed) N/A Recoat Instruction N/A		
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Reducer N/A Retarder N/A AirDry N/A Oven Dry N/A Shelf-Life (Unopened) 36 months Pot-Life (Catalyzed) N/A Recoat Instruction N/A	Spread Rate	153.430360537 sq. ft./gal @ 1.0 mil DFT (no loss)
Retarder N/A AirDry N/A Oven Dry N/A Shelf-Life (Unopened) 36 months Pot-Life (Catalyzed) N/A Recoat Instruction N/A	Catalyst/Ratio	N/A
AirDry N/A Oven Dry N/A Shelf-Life (Unopened) 36 months Pot-Life (Catalyzed) N/A Recoat Instruction N/A	Reducer	N/A
Oven Dry N/A Shelf-Life (Unopened) 36 months Pot-Life (Catalyzed) N/A Recoat Instruction N/A	Retarder	N/A
Shelf-Life (Unopened) 36 months Pot-Life (Catalyzed) N/A Recoat Instruction N/A	AirDry	N/A
Pot-Life (Catalyzed) N/A Recoat Instruction N/A	Oven Dry	N/A
Recoat Instruction N/A	Shelf-Life (Unopened)	36 months
	Pot-Life (Catalyzed)	N/A
PH N/A	Recoat Instruction	N/A
	PH	N/A

The data on this sheet are calculated values (as formulated) and will not represent exact values for every product. For Safety and Other Precautions, read the SDS before using the product. SDS are available upon request. If Safety Data Sheet is required, contact: Mohawk Finishing Products, a Division of RPM Industrial Coatings Group, Inc.; 3194 B Hickory Blvd, Hudson, NC 28638; Phone: 1-800-545-0047; Fax: 1-800-721-1545.

Drying times and viscosities reported are as tested under laboratory conditions (77°F (25°C)) with relative humidity of approximately 45%. Changes in temperature and humidity will affect product data.

It is the user's responsibility to verify product compliance with all applicable regulations or permits before proceeding with use. Always pretest any finishing products to verify suitability to the desired use before proceeding with any application. Manufacturer makes no warranties, express or implied, including (but not limited to) warranties of merchantability and fitness for particular purposes. Manufacturer will not be liable for any incidental, consequential or special damages or losses derived, directly or indirectly, from or as a consequence of purchaser's use of this product.

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