



ULTRA® MARK 46 M

TECHNICAL DATA SHEET

PRODUCT NUMBER

DESCRIPTION

M280-0391,M280-0391PLM ULTRA® MARK 46 M
W6,M280-0391PLWM,M280-
0391PLWM2,M285-3004,M2
85-3004B,M285-3004BC,M2
85-3004DAP

PRODUCT DESCRIPTION:

N/A

PHYSICAL PROPERTIES AND SPECIFICATIONS

Technology	N/A
Color	N/A
Sheen	N/A
Viscosity	N/A
WPG	7.087349890 lbs/gal
Solids by Volume	11.066408995 ±1%
Solids by Weight	15.815486320 ±1%
Flash Point	55.400000000 °F
HMIS	H: 2, F: 3, R: 0, P: X
Coating VOC (g/l)	714.208520199 g/l
Coating VOC (Lb/Gal)	5.960380220 lbs/gal
Material VOC (g/l)	712.351631840 g/l
Material VOC (Lb/Gal)	5.944883680 lbs/gal
#VOC/#Solid	5.303675409 lbs/lbs solid
VHAP Ratio (#VHAP/#Solid)	0.033370595
Spread Rate	177.505200280 sq. ft./gal @ 1.0 mil DFT (no loss)
Catalyst/Ratio	N/A
Reducer	N/A
Retarder	N/A
AirDry	N/A
Oven Dry	N/A
Shelf-Life (Unopened)	36 months
Pot-Life (Catalyzed)	N/A
Recoat Instruction	N/A
PH	N/A

The data on this sheet are calculated values (as formulated) and will not represent exact values for every product. For Safety and Other Precautions, read the SDS before using the product. SDS are available upon request. If Safety Data Sheet is required, contact: Mohawk Finishing Products, a Division of RPM Industrial Coatings Group, Inc.; 3194 B Hickory Blvd, Hudson, NC 28638; Phone: 1-800-545-0047; Fax: 1-800-721-1545.

Drying times and viscosities reported are as tested under laboratory conditions (77°F (25°C)) with relative humidity of approximately 45%. Changes in temperature and humidity will affect product data.

It is the user's responsibility to verify product compliance with all applicable regulations or permits before proceeding with use. Always pretest any finishing products to verify suitability to the desired use before proceeding with any application. Manufacturer makes no warranties, express or implied, including (but not limited to) warranties of merchantability and fitness for particular purposes. Manufacturer will not be liable for any incidental, consequential or special damages or losses derived, directly or indirectly, from or as a consequence of purchaser's use of this product.

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