

TECHNICAL DATA SHEET

WIPING WOOD STAIN BROWN MAHOGANY GAL

PRODUCT NUMBER	DESCRIPTION
M545-2296,M545-2297	WIPING WOOD STAIN BROWN MAHOGANY GAL

PRODUCT DESCRIPTION:

Mohawk Wiping Wood™ Stains are semi-transparent, pigment based stains that are non-grain raising, fade resistant, easy to stir, soft settling formulas. Only 30 minutes drying time is needed before a lacquer sealer coat can be sprayed. Apply by spray, brush or cloth. Pigmented Wiping Stains are easier to control because there's less lapping. A dark color tone is easily lightened with Wood Stain Reducer S-15. This stain will never bleed through the finish. Virtually any Mohawk finish can be applied over Wiping Wood™ Stain; lacquer, shellac, varnish, polyurethane, acrylics and many others.

PHYSICAL PROPERTIES AND SPECIFICATIONS

Technology	N/A
Color	N/A
Sheen	N/A
Viscosity	N/A
WPG	7.857634712 lbs/gal
Solids by Volume	8.253934188 ±1%
Solids by Weight	14.955454361 ±1%
Flash Point	106.000000000 °F
HMIS	H: 2, F: 2, R: 0, P: X
Coating VOC (g/I)	800.750270488 g/l
Coating VOC (Lb/Gal)	6.682608703 lbs/gal
Material VOC (g/l)	800.738700886 g/l
Material VOC (Lb/Gal)	6.682512150 lbs/gal
#VOC/#Solid	5.686542770 lbs/lbs solid
VHAP Ratio (#VHAP/#Solid)	0.212706777
Spread Rate	132.393104376 sq. ft./gal @ 1.0 mil DFT (no loss)
Catalyst/Ratio	N/A
Reducer	N/A
Retarder	N/A
AirDry	N/A
Oven Dry	N/A
Shelf-Life (Unopened)	36 months
Pot-Life (Catalyzed)	N/A
Recoat Instruction	N/A
PH	N/A

The data on this sheet are calculated values (as formulated) and will not represent exact values for every product. For Safety and Other Precautions, read the SDS before using the product. SDS are available upon request. If Safety Data Sheet is required, contact: Mohawk Finishing Products, a Division of RPM Industrial Coatings Group, Inc.; 3194 B Hickory Blvd, Hudson, NC 28638; Phone: 1-800-545-0047; Fax: 1-800-721-1545.

Drying times and viscosities reported are as tested under laboratory conditions (77°F (25°C)) with relative humidity of approximately 45%. Changes in temperature and humidity will affect product data.

It is the user's responsibility to verify product compliance with all applicable regulations or permits before proceeding with use. Always pretest any finishing products to verify suitability to the desired use before proceeding with any application. Manufacturer makes no warranties, express or implied, including (but not limited to) warranties of merchantability and fitness for particular purposes. Manufacturer will not be liable for any incidental, consequential or special damages or losses derived, directly or indirectly, from or as a consequence of purchaser's use of this product.

TDS. Mohawk Finishing Products, Division of RPM Wood Finishes Group, Inc. All rights reserved.