



# DURACOAT II CATALYST GAL

## TECHNICAL DATA SHEET

### PRODUCT NUMBER

### DESCRIPTION

M612-3014,M612-3015,M612-3017,MA612-3014,MA612-3015

### PRODUCT DESCRIPTION:

Mohawk DuraCoat™ II Catalyst is specially formulated for use in Duracoat™ II Post-Catalyzed Products including clear topcoats, sealer and white lacquer.

### PHYSICAL PROPERTIES AND SPECIFICATIONS

|                           |  |
|---------------------------|--|
| Technology                | Catalyst   |
| Color                     | Clear  |
| Sheen                     | N/A  |
| Viscosity                 | N/A  |
| WPG                       | 11.066995167 lbs/gal                             |
| Solids by Volume          | 3.496174100 ±1%                                  |
| Solids by Weight          | 3.031732237 ±1%                                  |
| Flash Point               | 115.880000000 °F                                 |
| HMIS                      | H: 1, F: 2, R: 1, P: X                           |
| Coating VOC (g/l)         | 45.198568987 g/l                                 |
| Coating VOC (Lb/Gal)      | 0.377201684 lbs/gal                              |
| Material VOC (g/l)        | 1.675175748 g/l                                  |
| Material VOC (Lb/Gal)     | 0.013980069 lbs/gal                              |
| #VOC/#Solid               | 0.041666667 lbs/lbs solid                        |
| VHAP Ratio (#VHAP/#Solid) | 0.000000000                                      |
| Spread Rate               | 56.078632564 sq. ft./gal @ 1.0 mil DFT (no loss) |
| Catalyst/Ratio            | N/A  |
| Reducer                   | N/A  |
| Retarder                  | N/A  |
| AirDry                    | N/A  |
| Oven Dry                  | N/A  |
| Shelf-Life (Unopened)     | 36 months  |
| Pot-Life (Catalyzed)      | N/A  |
| Recoat Instruction        | N/A  |
| PH                        | N/A  |

### DIRECTIONS:

DuraCoat™ II Catalyst is packaged in 3.2 oz containers for single gallon (125 oz.) and 16 oz. containers for 5 gallon pails (625 oz.). Add entire contents of the proper size, pre-measured bottle of DuraCoat™ II Catalyst to catalyze the entire container of DuraCoat™ II Post-Catalyzed clear or white topcoats. Stir material while adding catalyst and continue to stir until thoroughly mixed. Material is now ready for spraying.

Notes: The entire container of DuraCoat™ II Post-Catalyzed clear or white topcoats must be catalyzed at once. Do not catalyze partial amounts. Attempting to catalyze partial amounts may result in poor performance of the product.

*The data on this sheet are calculated values (as formulated) and will not represent exact values for every product. For Safety and Other Precautions, read the SDS before using the product. SDS are available upon request. If Safety Data Sheet is required, contact: Mohawk Finishing Products, a Division of RPM Industrial Coatings Group, Inc.; 3194 B Hickory Blvd, Hudson, NC 28638; Phone: 1-800-545-0047; Fax: 1-800-721-1545.*

*Drying times and viscosities reported are as tested under laboratory conditions (77°F (25°C)) with relative humidity of approximately 45%. Changes in temperature and humidity will affect product data.*

*It is the user's responsibility to verify product compliance with all applicable regulations or permits before proceeding with use. Always pretest any finishing products to verify suitability to the desired use before proceeding with any application. Manufacturer makes no warranties, express or implied, including (but not limited to) warranties of merchantability and fitness for particular purposes. Manufacturer will not be liable for any incidental, consequential or special damages or losses derived, directly or indirectly, from or as a consequence of purchaser's use of this product.*

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