



ENDURAGREEN W/B CONVERSION VARNISH MATTE 20 SHEEN GAL

TECHNICAL DATA SHEET

PRODUCT NUMBER	DESCRIPTION
M641-21207, M898-19157PL KK, MA641-21207	ENDURAGREEN W/B CONVERSION VARNISH MATTE 20 SHEEN GAL

PRODUCT DESCRIPTION:

N/A

PHYSICAL PROPERTIES AND SPECIFICATIONS

Technology	Waterborne Urethane/Acrylic
Color	CLEAR
Sheen	20 +/-2 @ 5 Wet Milts Applied
Viscosity	28 +/- 2 #4 Signature Zahn Cup
WPG	8.601875448 lbs/gal
Solids by Volume	28.091863161 ±1%
Solids by Weight	30.559595103 ±1%
Flash Point	200.000000000 °F
HMIS	H: 2, F: 1, R: 0, P: X
Coating VOC (g/l)	221.137238186 g/l
Coating VOC (Lb/Gal)	1.845481422 lbs/gal
Material VOC (g/l)	82.782883955 g/l
Material VOC (Lb/Gal)	0.690859112 lbs/gal
#VOC/#Solid	0.262814150 lbs/lbs solid
VHAP Ratio (#VHAP/#Solid)	0.006335733
Spread Rate	450.592220493 sq. ft./gal @ 1.0 mil DFT (no loss)
Catalyst/Ratio	5 OZ 641-701 per gallon
Reducer	Ready To Spray - May Add Small Amount Water If Desired
Retarder	Propylene Glycol if Needed For Longer Open Time - Use 1-3 Oz Per Gallon
AirDry	Apply 1 Coat Over 1 or 2 Coats A29C4000 Sealer. Sand Sealer With 280, then 320 or 400 Grit.
Oven Dry	20 MINUTE FLASH -25 @ 120F TO HANDLE
Shelf-Life (Unopened)	12 months
Pot-Life (Catalyzed)	24 Hours.
Recoat Instruction	AIR DRY 1.5 HOURS MINIMUM TO RECOAT, SCUFF WITH 380 OR 400 GRIT PRIOR TO RECOAT.
PH	8.3

The data on this sheet are calculated values (as formulated) and will not represent exact values for every product. For Safety and Other Precautions, read the SDS before using the product. SDS are available upon request. If Safety Data Sheet is required, contact: Mohawk Finishing Products, a Division of RPM Industrial Coatings Group, Inc.; 3194 B Hickory Blvd, Hudson, NC 28638; Phone: 1-800-545-0047; Fax: 1-800-721-1545.

Drying times and viscosities reported are as tested under laboratory conditions (77°F (25°C)) with relative humidity of approximately 45%. Changes in temperature and humidity will affect product data.

It is the user's responsibility to verify product compliance with all applicable regulations or permits before proceeding with use. Always pretest any finishing products to verify suitability to the desired use before proceeding with any application. Manufacturer makes no warranties, express or implied, including (but not limited to) warranties of merchantability and fitness for particular purposes. Manufacturer will not be liable for any incidental, consequential or special damages or losses derived, directly or indirectly, from or as a consequence of purchaser's use of this product.

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