



# ENDURAGREEN WB EXTERIOR CLEAR SATIN 55 GAL

## TECHNICAL DATA SHEET

PRODUCT NUMBER	DESCRIPTION
M640-10409,M642-10407,M642-10408,M642-10409	ENDURAGREEN WB EXTERIOR CLEAR SATIN 55 GAL

### PRODUCT DESCRIPTION:

Mohawk's EnduraGreen® Waterborne Exterior Urethane Clear is a ready to spray, easy to use, low VOC waterborne topcoat designed for outdoor use by the professional. It is specially formulated with mildewcides and UV absorbers for superior protection against sunlight, moisture, and temperature variations. Suitable for cabinet, millwork, furniture, doors, windows, and outdoor furniture. Its flexibility allows the coating to move with the wood over seasonal changes and wood's natural expansion and contraction. EnduraGreen® Waterborne Exterior Urethane Clear can be used has a self-sealing system and over the EnduraGreen® Waterborne Exterior White Sealer or EnduraGreen® Waterborne Exterior White Urethane.

### PHYSICAL PROPERTIES AND SPECIFICATIONS

Technology	WATERBORNE ACRYLIC
Color	CLEAR
Sheen	40 +/- 3 SHEEN AT 5 WET MILS APPLIED
Viscosity	30 +/-2 #3 SIGNATURE ZAHN CUP
WPG	8.695738848 lbs/gal
Solids by Volume	35.357960336 ±1%
Solids by Weight	37.975562191 ±1%
Flash Point	0.000000000 °F
HMIS	H: 2, F: 1, R: 0, P: X
Coating VOC (g/l)	96.564352720 g/l
Coating VOC (Lb/Gal)	0.805871453 lbs/gal
Material VOC (g/l)	38.206839197 g/l
Material VOC (Lb/Gal)	0.318852663 lbs/gal
#VOC/#Solid	0.096556018 lbs/lbs solid
VHAP Ratio (#VHAP/#Solid)	0.071780205
Spread Rate	567.141683789 sq. ft./gal @ 1.0 mil DFT (no loss)
Catalyst/Ratio	N/A
Reducer	WATER
Retarder	PROPYLENE GLYCOL IF NEEDED / 2-3 OZ PER GALLON
AirDry	45 MINUTES TO HANDLE AT ROOM TEMP, 2 HOURS TO SAND
Oven Dry	N/A
Shelf-Life (Unopened)	12 months
Pot-Life (Catalyzed)	N/A
Recoat Instruction	DRY AT LEAST 2 HOURS, SCUFF SAND PRIOR TO RECOAT
PH	8.4
Contains UV Absorber	

#### DIRECTIONS:

Stir thoroughly before using, do not shake. EnduraGreen® Waterborne Exterior Urethane Clear may be used as its own sealer and over EnduraGreen® Waterborne Exterior White Sealer or EnduraGreen® Waterborne Exterior Urethane White. If sealer is used allow 60 minutes to dry before sanding with 320 grit sandpaper. If applying to raw wood, sand with 180-220 grit sandpaper just prior to applying the coating. Apply EnduraGreen® Waterborne Exterior Urethane Clear in light, even coats of 3-4 wet mils. Always scuff sand previous coat with 320 grit sandpaper after 2 hours of dry time. Remove any sanding dust from the surface before applying any additional coats. Total finishing system, including sealer and topcoats should not exceed 5 dry mils. EnduraGreen® Waterborne Exterior Urethane Clear is manufactured at spray viscosity. Small amounts of clean water may be added if further reduction is necessary. Begin with 1 ounce per gallon and add additional water if necessary. Do not exceed 5%. Strain product before use for best results. Stainless steel spray equipment is recommended to avoid contamination (discoloration). Flush equipment and fluid lines after use with warm tap water. Do not use a tack cloth to remove sanding dust. Sanding dust should be removed with a dry/ damp cloth or compressed air.

*The data on this sheet are calculated values (as formulated) and will not represent exact values for every product. For Safety and Other Precautions, read the SDS before using the product. SDS are available upon request. If Safety Data Sheet is required, contact: Mohawk Finishing Products, a Division of RPM Industrial Coatings Group, Inc.; 3194 B Hickory Blvd, Hudson, NC 28638; Phone: 1-800-545-0047; Fax: 1-800-721-1545.*

*Drying times and viscosities reported are as tested under laboratory conditions (77°F (25°C)) with relative humidity of approximately 45%. Changes in temperature and humidity will affect product data.*

*It is the user's responsibility to verify product compliance with all applicable regulations or permits before proceeding with use. Always pretest any finishing products to verify suitability to the desired use before proceeding with any application. Manufacturer makes no warranties, express or implied, including (but not limited to) warranties of merchantability and fitness for particular purposes. Manufacturer will not be liable for any incidental, consequential or special damages or losses derived, directly or indirectly, from or as a consequence of purchaser's use of this product.*

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