



ENDURAGREEN WATERBORNE STAIN BASE GAL

TECHNICAL DATA SHEET

PRODUCT NUMBER	DESCRIPTION
M645-5006,M645-5007	ENDURAGREEN WATERBORNE STAIN BASE GAL

PRODUCT DESCRIPTION:

Mohawk EnduraGreen® Wiping Stain Base is a water base, clear stain base that's used to reduce the color intensity of our EnduraGreen® Wiping Wood Stains when a lighter shade is desired.

PHYSICAL PROPERTIES AND SPECIFICATIONS

Technology	Waterborne
Color	Clear Intermediate
Sheen	n/a
Viscosity	N/A
WPG	8.385019773 lbs/gal
Solids by Volume	2.541889761 ±1%
Solids by Weight	2.996425765 ±1%
Flash Point	200.000000000 °F
HMIS	H: 1, F: 0, R: 0, P: X
Coating VOC (g/l)	178.493106054 g/l
Coating VOC (Lb/Gal)	1.489602474 lbs/gal
Material VOC (g/l)	5.578975379 g/l
Material VOC (Lb/Gal)	0.046558972 lbs/gal
#VOC/#Solid	0.185308685 lbs/lbs solid
VHAP Ratio (#VHAP/#Solid)	0.008302875
Spread Rate	40.771273840 sq. ft./gal @ 1.0 mil DFT (no loss)
Catalyst/Ratio	N/A
Reducer	Water if needed
Retarder	Proylene Glycol- 3-5 oz per gallon, if needed
AirDry	Air Dry minimum 20 minutes prior to water base top coat
Oven Dry	Oven dry 5 minutes at 120-150F prior to water base top coat
Shelf-Life (Unopened)	12 months
Pot-Life (Catalyzed)	N/A
Recoat Instruction	Apply clear coat after dry schedule
PH	N/A

These stains are VOC compliant based on South Coast Air Quality Management District regulations, or by definition of a low solids stain.

DIRECTIONS:

Mohawk EnduraGreen® Wiping Stains are designed to be used as an intermix color system where individual colors can be used alone or blended to create new colors. It may be necessary to reduce the color strength of a stain or stain mix using Mohawk EnduraGreen® Wiping Stain Base which can be used as needed to achieve the desired color. Mohawk EnduraGreen® Wiping Stain base can be used as a pre-stain conditioner prior to the application of our Mohawk EnduraGreen® Wiping Stains when splotching is likely. Wipe the wood wet with EnduraGreen® Wiping Stain base to satisfy the softer wood and end grain and wipe away the excess. Allow to dry a few minutes and then apply the stain as usual.

The data on this sheet are calculated values (as formulated) and will not represent exact values for every product. For Safety and Other Precautions, read the SDS before using the product. SDS are available upon request. If Safety Data Sheet is required, contact: Mohawk Finishing Products, a Division of RPM Industrial Coatings Group, Inc.; 3194 B Hickory Blvd, Hudson, NC 28638; Phone: 1-800-545-0047; Fax: 1-800-721-1545.

Drying times and viscosities reported are as tested under laboratory conditions (77°F (25°C)) with relative humidity of approximately 45%. Changes in temperature and humidity will affect product data.

It is the user's responsibility to verify product compliance with all applicable regulations or permits before proceeding with use. Always pretest any finishing products to verify suitability to the desired use before proceeding with any application. Manufacturer makes no warranties, express or implied, including (but not limited to) warranties of merchantability and fitness for particular purposes. Manufacturer will not be liable for any incidental, consequential or special damages or losses derived, directly or indirectly, from or as a consequence of purchaser's use of this product.

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