



ENDURAGREEN WATERBORNE STAIN SUNSET GAL

TECHNICAL DATA SHEET

PRODUCT NUMBER	DESCRIPTION
M645-5046,M645-5047	ENDURAGREEN WATERBORNE STAIN SUNSET GAL

PRODUCT DESCRIPTION:

Mohawk's EnduraGreen® Wiping Stain is a system of eight intermix colors that can be used alone or blended in any combination to create a wide range of penetrating colors with excellent clarity, strength of color, and ease of application. A clear base is provided to reduce the color intensity when desired. The system includes thirty two additional color formulas that can be made with simple formulas that can be measured by weight or volume for a total of 40 beautiful, modern colors that are in demand today!

PHYSICAL PROPERTIES AND SPECIFICATIONS

Technology	Waterborne
Color	Trans Red
Sheen	n/a
Viscosity	N/A
WPG	8.624350201 lbs/gal
Solids by Volume	5.986345777 ±1%
Solids by Weight	8.709569622 ±1%
Flash Point	200.000000000 °F
HMIS	H: 1, F: 0, R: 0, P: X
Coating VOC (g/l)	86.249343582 g/l
Coating VOC (Lb/Gal)	0.719788223 lbs/gal
Material VOC (g/l)	5.680346977 g/l
Material VOC (Lb/Gal)	0.047404962 lbs/gal
#VOC/#Solid	0.063110369 lbs/lbs solid
VHAP Ratio (#VHAP/#Solid)	0.002570480
Spread Rate	96.020986263 sq. ft./gal @ 1.0 mil DFT (no loss)
Catalyst/Ratio	N/A
Reducer	Water if needed
Retarder	Proylene Glycol- 3-5 oz per gallon, if needed
AirDry	Air Dry minimum 20 minutes or Oven dry 5 minutes at 120-150F before Top-coating.
Oven Dry	Customer Specific
Shelf-Life (Unopened)	12 months
Pot-Life (Catalyzed)	N/A
Recoat Instruction	Apply clear coat after dry schedule.
PH	N/A

These stains are VOC compliant based on South Coast Air Quality Management District regulations, or by definition of a low solids stain.

DIRECTIONS:

Mohawk EnduraGreen® Wiping Stains can be used alone or blended in any combination without concern. A base is provided to reduce the intensity when needed but is not a required component. Simply mix to the desired color and you're ready to go. It is recommended that the stains are spray applied liberally, to quickly cover the wood, and then wiped to remove excess and to ensure uniform coverage. Allow the stain to dry a minimum of 20 minutes before sealing with Mohawk Waterborne Pre-Catalyzed Lacquer or Waterborne Conversion Varnish clear topcoats. Note: Mohawk EnduraGreen® Wiping Stain Clear Stain Base can be used as a pre-stain conditioner to prevent splotching when needed.

The data on this sheet are calculated values (as formulated) and will not represent exact values for every product. For Safety and Other Precautions, read the SDS before using the product. SDS are available upon request. If Safety Data Sheet is required, contact: Mohawk Finishing Products, a Division of RPM Industrial Coatings Group, Inc.; 3194 B Hickory Blvd, Hudson, NC 28638; Phone: 1-800-545-0047; Fax: 1-800-721-1545.

Drying times and viscosities reported are as tested under laboratory conditions (77°F (25°C)) with relative humidity of approximately 45%. Changes in temperature and humidity will affect product data.

It is the user's responsibility to verify product compliance with all applicable regulations or permits before proceeding with use. Always pretest any finishing products to verify suitability to the desired use before proceeding with any application. Manufacturer makes no warranties, express or implied, including (but not limited to) warranties of merchantability and fitness for particular purposes. Manufacturer will not be liable for any incidental, consequential or special damages or losses derived, directly or indirectly, from or as a consequence of purchaser's use of this product.

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