



HARD FILL NATURAL 47601

TECHNICAL DATA SHEET

PRODUCT NUMBER	DESCRIPTION
M310-0000	HARD FILL NATURAL 47601

PRODUCT DESCRIPTION:

Mohawk's Hard Fill and Hard Fill Plus are made from a blend of hard waxes and are used to repair minor and medium defects in wood and rigid plastic. Recommended for repairs on floors, tops, fronts, sides, doors, drawers, any wood surface. Hard Fills are available in an array of colors and also in assortments.

Mohawk Hard Fill Plus is designed to be used when you need a higher melting point or more durability.

ADVANTAGES:

1. Easy to learn and use
2. Excellent for dents
3. Builds finish quickly
4. Little to no sanding
5. Safe for any finish
6. Good for all sheens
7. Hard Fill Plus includes higher melting point and greater durability.

PHYSICAL PROPERTIES AND SPECIFICATIONS

Technology	Hard wax filler
Color	Natural
Sheen	N/A
Viscosity	N/A
WPG	6.789630312 lbs/gal
Solids by Volume	100.000000000 ±1%
Solids by Weight	100.000000000 ±1%
Flash Point	320.000000000 °F
HMIS	H: 1, F: 0, R: 0, P: X
Coating VOC (g/l)	0.000000000 g/l
Coating VOC (Lb/Gal)	0.000000000 lbs/gal
Material VOC (g/l)	0.000000000 g/l
Material VOC (Lb/Gal)	0.000000000 lbs/gal
#VOC/#Solid	0.000000000 lbs/lbs solid
VHAP Ratio (#VHAP/#Solid)	0.000000000
Spread Rate	1604.000000000 sq. ft./gal @ 1.0 mil DFT (no loss)
Catalyst/Ratio	N/A
Reducer	N/A
Retarder	N/A
AirDry	N/A
Oven Dry	N/A
Shelf-Life (Unopened)	36 months
Pot-Life (Catalyzed)	N/A
Recoat Instruction	N/A
PH	N/A

DIRECTIONS:

Clean the area with Quick Clean (M107-3012) and a clean cloth. Evaluate surface for loose material, debris or a raised area. Clean or level if needed with a utility knife or sandpaper being careful not to over sand area and remove more color and finish than necessary. Scuff sanding the repair area is recommended to improve adhesion.

Select a Hard Fill (M310/311-Color) stick that is closest to the background color of the wood. Select a matching marker to pre-color the damaged area. Apply color to the damage to avoid a white ring at the edge of the fill.

Melt the Hard Fill (M310/311-Color) stick onto the blade of a butane burn-in knife (M900-3210) and allow the stick to flow into the damage, overfilling the repair area slightly. For deep damages, run the tip of your burn in knife into the damage to ensure the bottom of the damage is filled.

The data on this sheet are calculated values (as formulated) and will not represent exact values for every product. For Safety and Other Precautions, read the SDS before using the product. SDS are available upon request. If Safety Data Sheet is required, contact: Mohawk Finishing Products, a Division of RPM Wood Finishes Group, Inc.; P.O. Box 22000 Hickory, NC 28603; Phone: 1-800-545-0047; Fax: 1-800-721-1545.

Drying times and viscosities reported are as tested under laboratory conditions (77°F (25°C)) with relative humidity of approximately 45%. Changes in temperature and humidity will affect product data.

It is the user's responsibility to verify product compliance with all applicable regulations or permits before proceeding with use. Always pretest any finishing products to verify suitability to the desired use before proceeding with any application. Manufacturer makes no warranties, express or implied, including (but not limited to) warranties of merchantability and fitness for particular purposes. Manufacturer will not be liable for any incidental, consequential or special damages or losses derived, directly or indirectly, from or as a consequence of purchaser's use of this product.

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