

# Mohawk Finishing Products

A Division of RPM Wood Finishes Group, Inc.

## Product Data Sheet

### Designer Series Stain

M547- all colors

Available in gallons

**Product Description:** Mohawk Designer Series Stains are unique colors that enable deep, rich, intense color development in one application that previously may have taken multiple color steps to achieve. These rich stains can be sealed in as little as 30 minutes. Designer Series Stains are available in 6 colors and are packaged in single gallon containers. The stain colors may be blended together to create custom colors.

Advantages:

1. Solvent based pigmented wiping stains
2. Available in 6 strong, deep colors
3. Average of 50% more pigment than M545 stains
4. Similar open and dry time to M545 Stains
5. Enables deep, rich, intense color development in one application
6. Stain colors may be blended together to create custom colors

### Characteristics:

Weight per gallon: 7.86 – 8.65 lbs/gal\*

Solids % (wt): 20.89 – 46.77\*

Solids % (vol): 13.58 – 33.56\*

Dry time: Air dry @ 72° F, 35% relative humidity

To touch: 7 minutes

To handle: 15 minutes

To topcoat: 30+ minutes

VOC's (coating): 4.59 – 6.23 lbs/gal (551.13 – 748.69 g/l)\*

VOC's (material): 4.59 – 6.23 lbs/gal (550.82 – 748.62 g/l)\*

VHAP's: 0.0542 – 0.1409 lbs VHAP's/lbs solids\*

Coverage: 400 square ft/gal

Package Life: 3 years

All values theoretical; not intended to be exact QC specifications.

\*Individual stains fall within given range, see MSDS for specific values for individual formulas.

**HMIS:** Health – 2, Flammability – 2, Reactivity – 0, Personal Protection – X

### Specifications:

**Directions:** STIR OR SHAKE WELL BEFORE USING. Apply generously by wiping, brushing or spraying. Allow to flash off momentarily, then use a clean absorbent cloth to remove excess and wipe to color. Use caution to not leave excess stain on the surface, which could adversely affect adhesion. Stain colors may be intermixed with other M547 Stains to create custom colors. Mohawk Wood Stain Reducer S-15 M650-2507 can be used to reduce stain. Allow to dry (approximately 30 minutes) before sealing or topcoating. Clean up with mineral spirits.

**Safety and Other Precautions:** Read MSDS for precautions before using product.

**MSDS:** If Material Safety Data Sheet is required, contact:

Mohawk Finishing Products

Division of RPM Wood Finishes Group, Inc.

P.O. Box 22000

Phone: 1-800-545-0047

Hickory, NC 28603

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