

Mohawk Finishing Products

Division of RPM Wood Finishes Group, Inc.

Product Data Sheet

Finisher's Choice™ Clear Lacquer Sealer

M610-2500

Available in 1 gallon, 5 gallons

Product Description: Mohawk Finisher's Choice™ Clear Lacquer Sealer is a nitrocellulose-based sealer designed to sand and powder nicely, prepare a smooth surface and provide a good base for nitrocellulose lacquer topcoats.

Advantages:

1. Easy to use, ready to spray
2. 550 VOC compliant
3. Sands readily without clogging sandpaper
4. Good drying and leveling properties
5. Good cold check resistance
6. Fillers used in Mohawk Lacquer Sealer have good clarity. Will not leave finish semi-opaque or milky in appearance
7. Provides a good base for finishing topcoats

Characteristics:

Weight per gallon: 7.30* lbs/gal

Solids % (wt): 20.24*

Solids % (vol): 13.69*

Package viscosity: 13-15 seconds, # 4 Ford cup

Dry time: Air dry @ 72 F, 35% relative humidity

To touch: 7 minutes

To handle: 15 minutes

To recoat: 60 minutes

VOC's (coating): 4.54 lbs/gal (545.02 g/l)*

VOC's (material): 1.74 lbs/gal (209.27 g/l)*

VHAP's: 0.0227* lbs VHAP's/lb solids

Spread Rate: 219 sq ft @ 1 dry mil

Package life: 3 years

Store product in cool, dry environment

(Contains nitrocellulose resins, which tend to amber in color over time but does not affect coating performance).

* All values theoretical; not intended to be exact QC specifications.

HMIS: Health – 2, Flammability – 3, Reactivity – 0, Personal Protection - X

Specifications:

Directions: Stir thoroughly before using. Apply Finisher's Choice™ Clear Lacquer Sealer (M610-2500) in light, even coats of no more than 3-4 wet mils and allow to dry 25-30 minutes. Total film build of the entire system, including topcoats, should not exceed 4 dry mils. Excessive build may lead to poor adhesion, cracking or cold check problems. Sand thoroughly with 280-320 grit stearated sandpaper, and remove dust before topcoat application. If a second coat is desired; scuff sand with 280 or finer grit stearated sandpaper. Topcoat with Finisher's Choice™ Clear Lacquer (M610-2500 series). Mohawk Finisher's Choice™ Clear Lacquer Sealer (M610-2500) is manufactured at spray viscosity. Mohawk Lacquer Reducer (M610-010) is recommended for equipment clean up.

Note: Total film build of the entire system, including topcoats, should not exceed 4 dry mils. All products should be stirred properly before being used and also continuously agitated while in use to insure product consistency from start to finish. Filtering at every opportunity is suggested. The system should be pre-tested on the wood to be finished under application conditions. Mixing with other products or finish systems is not recommended. Mohawk Finishing Products will not be held liable for finish failure resulting from mixing products or systems. This product is formulated for interior applications and is not recommended or tested for exterior use. **Not for use under Mohawk pre-catalyzed or post catalyzed products.**

Safety and Other Precautions: Read MSDS for precautions before using product.

MSDS: If Material Safety Data Sheet is required, contact:

Mohawk Finishing Products

Division of RPM Wood Finishes Group, Inc.

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Hickory, NC 28603

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