

# Mohawk

Finishing Products, Inc.

# Product Data Sheet

## 5 MINUTE EPOXY GLUE

M745- 2008 / 2016

AVAILABLE IN 8 & 16 fl. oz. UNITS

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**Product Description:** Mohawk 5 Minute Epoxy Glue is a two component system consisting of resin (part 1) and the hardener (part 2).

### Advantages:

1. Nontoxic in cured state.
2. Low VOC.
3. Can be sanded or carved.
4. Bonds in only 5 minutes.
5. Packaged in easy to use, no mess, squeeze bottles.
6. Cures by chemical reaction, not by evaporation.
7. Clear to light amber in color when cured.
8. Does not shrink.
9. Bonds plastic, fiberglass, metals, glass, wood and other materials.
10. Water resistant.

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### **Characteristics:**

#### Part 1 (Resin)

Weight per gallon: 9.75 ± 0.1 lbs/gal  
Spec. Gravity: 1.17 ± 0.01  
Flashpoint: 480F/249C  
Boiling Range: >500F/260C  
Cure time: 5 minutes  
Non Volatile (wt): 100%  
Volatile Organic Compounds (VOC):  
Negligible  
Air Quality Data: Non-Photochemically Reactive  
Hazardous Air Pollutants: 0.00 lb. / 1 lb. solids

#### Part 2 (Hardener)

Weight per gallon: 9.34 ± 0.1 lbs./gal.  
Spec. Gravity: 1.12 ± 0.01  
Flashpoint: 198F/92C  
Boiling Range: Not determined  
Cure time: 5 minutes  
Non Volatile (wt): 100%  
Volatile Organic Compounds (VOC):  
Negligible  
Air Quality Data: Non-Photochemically Reactive  
Hazardous Air Pollutants: 0.00 lb. / 1 lb. solids

#### HMIS: (Part 1)

Health: 2  
Flammability: 1  
Reactivity: 0  
Personal Protection: B

#### HMIS: (Part 2)

Health: 3  
Flammability: 2  
Reactivity: 0  
Personal Protection: G

## **Specifications:**

**Directions:** Surfaces should be dry, clean and free of dirt, grease and other substances that could interfere with the adhesive properties of the glue.

Mohawk 5 Minute Epoxy Glue should be prepared on a disposable surface by squeezing equal amounts of parts 1 and 2 and mixing thoroughly. Complete mixing is essential for proper cure and good bond.

Apply thoroughly mixed glue to surfaces and join them together. Hold bond in place with clamp for approximately 5 minutes at room temperature. Do not clamp too tight.

Clean up non-cured Epoxy Glue with Mohawk Lacquer Reducer M650-010.

**Safety Cautions:** Contents are NON-FLAMMABLE. During use and until all vapors are gone, keep area well ventilated.

Avoid breathing vapor and spray mist. USE ONLY WITH ADEQUATE VENTILATION. Avoid contact with skin and eyes. Wash hands after using.

Keep container closed when not in use. Do not transfer contents to other containers for storage.

**KEEP OUT OF REACH OF CHILDREN**

**MSDS:** If Material Safety Data Sheet is required, contact:

Mohawk Finishing Products, Inc.

4715 STHWY 30

Amsterdam, NY 12010-7417

Phone: 518-843-1380

Fax: 518-842-3551