

Mohawk Finishing Products

A Division of RPM Wood Finishes Group, Inc.

Product Data Sheet

Grain Mold Compound and Catalyst

M870-6503 4 fl. oz. jar (compound)

M870-6000 ½ fl. oz. tube

Product Description: Grain Mold Compound is a flexible semi-paste that is used to create a mold for reproducing grain pattern on vinyl or leather repairs when Clear Vinyl Repair Compound is used. Grain mold Compound requires a catalyst for curing.

Advantages:

1. Permanent repair
2. Flexible at low temperatures
3. Good adhesion

Product Limitations:

1. None

Characteristics:

Physical state: Semi-paste

Shelf life: 2 years from date of manufacture

Storage: Neither product should be stored in excessive heat. Keep out of reach of children.

HMIS:

Health: 0

Flammability: 0

Reactivity: 0

Personal Protection: A

Specifications:

Leather type usage: For use on vinyl fabrics and pigmented leathers.

Directions: Stir the product well before using. The surface of the vinyl or leather should be clean and dry. For best results, use only when product temperature is between 65 - 90° F. Measure ½ ounce of the Grain Mold Compound into a cup. Puncture the end of the Catalyst tube and add 6 drops to the compound. Blend thoroughly for 30 seconds. Cast a film of compound 1/32” thick over the grain pattern you wish to duplicate. A piece of Backing Fabric or Trace Cloth may be applied to the back of the mold immediately after spreading the compound. Allow 30 minutes cure time and remove. The Grain Mold is ready for use.

Safety cautions: Use only with adequate ventilation. Avoid contact with skin and eyes. Wash hands after using. Keep container closed when not in use. Do not transfer contents to other containers for storage.

KEEP OUT OF REACH OF CHILDREN.

MSDS: If Material Safety Data Sheet is required, contact:
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